



Application

For crimp of :

- Cable lug/compression bolt/compression connector on flexible Aluminum cables with cl.5 conductors (Alukaflex/Alukaflex PUR).

Can be used in the following hydraulic compression tools:

Material	Conductor crosssection mm ²	Die code	Tool	Tool	Tool	Tool	Tool
aluminium	10		Stilo 1	APW 30	HPW 17	-	-
aluminium	16		Stilo 1	APW 30	HPW 17	-	-
aluminium	25	K12	Stilo 1	APW 30	HPW 17	-	-
aluminium	35	K14	Stilo 1	APW 30	HPW 17	-	-
aluminium	50	K16	Stilo 1	APW 30	HPW 17	-	-
aluminium	70	K18	Stilo 1	APW 30	HPW 17	-	-
aluminium	95	K22	Stilo 1	APW 30	HPW 17	-	-
aluminium	120	K22	-	APW 30	HPW 17	-	-
aluminium	150	K25	-	APW 30	HPW 17	-	-
aluminium	185	K28	-	-	-	APW 18	HPK 18
aluminium	240	K32	-	-	-	APW 18	HPK 18
aluminium	300	K34	-	-	-	APW 18	HPK 18
aluminium	400	K38	-	-	-	APW 18	HPK 18
aluminium	500	K44	-	-	-	APW 18	HPK 18
aluminium	625	K52	-	-	-	APW 18	HPK 18

ATT! Go up one size than the conductor crosssection!

Example:

For Alukaflex 50mm² use Cable lug and Die for 70 mm² Die code K18.